

## Abstract

A method for determining the optimum procedure for a job change on a printing-material processing machine (10) with at least one control computer. The data of a first machine job is compared to the data of a subsequent machine job using a control computer, and the comparison is used to establish an order of the operations to be carried out during the job change. Also provided is a device for determining the optimum procedure for a job change on a printing-material processing machine (10) with at least one control computer. The control computer is intended to compare the data of a first machine job to the data of a subsequent machine job, and to use the comparison to establish an order of the operations to be carried out during the job change.